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JIB : 4400147210003
Matični broj : 1809741

Upis u sudski registar br. 85-01-0075-08
Upisani i uplaćeni kapital : 2.925.686.00 KM

EORI number : SIBA005005LC03846

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Glue stick Technical Data - TTO 404505

Inspection details

Inspection Items	Standard Demand	Test result	Result
Appearance	keep the glue samples in the drying oven with constant temperature 45°C for 21days ,the glue cannot be changed yellow color and degenerative	the glue color not changed and the glue is not degenerative	Qualified
Solid Content	≥35% a laboratory test	≥38%	Qualified
Coating	Coat the glue stick on the A4 paper vertically backward and forward for twice,putting another A4 Paper cover on it and press them smoothly.the tempreature demand is (23±2) °C,humidity (60±10) % ,the papers will be tore above 80% when we separate the two papers after the three minutes .	the paper broken performance is up to standard in three minutes	Qualified
Cold Resistance	Put the samples in the (-15±5) °C fridge for 16 hours and take it out in the normal room temperature ,the samples can still be up to the adhesion standard and coating performance indicators .	up to the standard	Qualified
Glue restoration	Twist the glue stick samples 1/3 out of the container bottle and back to chek if the glue can be replaced to bottle or not .	up to the standard	Qualified
Anti mildew	take the glue 20g from the samples bottles and put the 20g glue in the (30±2) °C constant temperature and constant humidity oven for 72 hours ,the glue can not be changed mildew	not Mildew	Qualified
Net Content	the bottle and all the assessories weight (22±0.2) g, the total weight will be 22.02g ,the standard demand total weight is above 21.8g /pc	the net content is lower net weight 21.8g the higher net weight is 22.2g	up to standard
Airtightness	the glue weight will be less 1% After the glue is kept in the constant temperature (50±3) °Cdrying oven for 20hours and taken out	less 0.2% up to standard	Qualified
PH Value	9.0-9.5	9.4	Qualified

Date: January 2023

